Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Acieta
Job Number	FC-25-23162
Part Name	Lever

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-36-316	3/16" Steel Springs for 36" Drive Unit	30	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Conveyor Parts	**SN: 414331**		
P2-14-036	Replacement Belt for 14 x 36 Conveyor, P2 Style, Gray, Diamond Embossed PVC	1	
30-7114A	Universal Idler Pulley Assembly for 14 x 36 Conveyor	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws
40-7314-RA-SM5M	Drive Pulley Assembly for 14 x 36 Conveyor	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
SC030R-012-016	Zero-Max Size 30 Double Flex Servo Coupler for Motor to Conveyor	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G100AS	Oriental Motor 100:1 Gearhead for Motor	1	
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1	

Outfeed Conveyor	**SN: 414253**		
U1-06-048	Replacement Belt for 6 x 48 Conveyor, U1 Style, White Urethane	1	
30-7306A	Universal Idler Pulley Assembly for 6 x 48 Conveyor	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws
40-6001-RA-SM5M	Drive Pulley Assembly for 6 x 48 Conveyor	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
SC030R-012-016	Zero-Max Size 30 Double Flex Servo Coupler for Motor to Conveyor	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G30AS	Oriental Motor 30:1 Gearhead for Motor	1	
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1	
Control Components			
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply	1	
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	1	
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	2	
2080-L20E-20QBB	Micro820 PLC, 20 Point (12 DI / 8 DO), 24V DC, Ethernet	1	
B1N1C3	NOARK Electric, B1N Series, Miniature Circuit Breaker, UL 489, 240VAC, 60/125VDC, 1 Pole, Trip Curve C, 3 Amp	3	
1122770000	Weidmuller, TERMSERIES, Relays, No. Of Contacts: 1CO SPDT	3	
1122750000	Weidmuller, TERMSERIES, Relay module, Number of contacts: 1 CO	1	
ZS3EV733-IP65	Baco 32A Main Disconnect	1	
EX9PBA31	Noark Electric 22mm Pushbutton Non-Illuminated - Momentary Flush, 1-N/O	2	
EX9IL2N3	NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC	1	
Sensors and Cables			
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1	
RKT4-225/5M	Lumberg Cordset for Q4X and Shutoff Valve	2	

LR-X100C	Keyence Laser Sensor for Part Present	2
RKMV3-224/5M	Lumberg Single Ended 3 Pin M8 Pico Straight Locking Female for LR-X	2
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-06B	6 Port Air Outlet Manifold	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
FCI100	Flexible/Mountable Airjet	6
Other		
M-FIX-106-34-6	NGI Machine Leveling Feet with Lag Hole	4